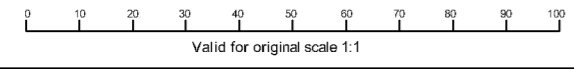


X = INCLUDED IN SERVICE KIT
ART. NO. A57359

Item	Qty	Id. no	Description	Drng. no./Type	Material
71	1		STOP RING		STEEL NOS
70	2		COVER		
69	2		WASHER		STEEL NOS
40	1	X	RETAINING RING		SPRING STEEL
39	1	X	LOWER WASHER		
38	1	X	LOWER O-RING		NBR
37	1		GUIDE RING		
36	1		LOWER BEARING		BRONZE
33	1	X	SUPPORT WASHER		
32	1	X	INTERMEDIATE WASHER		STEEL NOS
31	1	X	RETAINING RING		SPRING STEEL
26	2		PRELOADING BOLT		STEEL NOS
25	2		SPRING HOUSING		ALUMINIUM NOS
23	2		OUTER SPRING		SPRING STEEL
22	2		SPRING GUIDE		ALUMINIUM NOS
21	2		PISTON ROLLER		STEEL NOS
20	2		PISTON PIN		STEEL NOS
19	2		SUPPORT RING		
18	1	X	UPPER O-RING		NBR
16	1		UPPER BEARING		
15	1		DRIVE SHAFT		STEEL NOS
14	2	X	SUPPORT BAND		PTFE
12	2	X	O-RING		NBR
11	2		DOUBLE ROLL PIN		SPRING STEEL
10	2		PISTON		ALUMINIUM NOS
9	2	X	SUPPORT ELEMENT		POLYSULFONE
8	1		SCOTCH YOKE		STEEL NOS
7	1		HOUSING		ALUMINIUM NOS
6	2	X	SEAL		NBR
4	8		SCREW		STAINLESS STEEL
2	2		NUT		STEEL
1	2		SCREW		STEEL



Dim & tolerance	Upper limit	Lower limit	Permissible deviations for dimensions without a tolerance indication				Machined: Tolerance	Welded: Tolerance	Surface roughness in Ra (µm)	Fill. & edg. not dim.	Filllets	Edges
			over	to	linear	angle						
Permissible deviations for dimensions with a tolerance indication			6	30	±0.1	±0.2	±0.5	±1				
			30	120	±0.2	±0.3	±0.4	±0.6				
			120	315	±0.3	±0.4	±0.5	±0.8				
			315	1000	±0.4	±0.5	±0.6	±1.0				
			1000	2000	±0.5	±0.6	±0.8	±1.5				
			2000	4000	±0.6	±0.8	±1.0	±2.0				
			4000	8000	±0.8	±1.0	±1.5	±3.0				

This drawing is our property. It is not to be traced, copied or published without our written consent, nor to be misused in any way.	Status	Sign.	Date	Frank Mohn AS	Weld. drg./Cast. drg.
	Constr.	SSY	15Sep01		
	Drawn by	ENy	15Sep01		
	Checked				
1:2	A Revised Eny/14Nov06			ACTUATOR 265SR ASSEMBLY	Replaces:
R. Zone R.O.no. Sign./Date Ctrl	Project. used	Original Scale	Prod. rel.		0294-1147-2
					Replaced by: